

Technical Data Sheet

Schulamid 66 RBL 2500 BLACK

Polyamide 66
LyondellBasell Industries
Engineering Plastics

Product Description
25% glass fiber reinforced PA 66, Recycled Grade

General	
Filler / Reinforcement	• Glass Fiber, 25% Filler by Weight
Processing Method	• Injection Molding

Physical	Dry	Conditioned	Unit	Test Method
Density	1.31	--	g/cm ³	ISO 1183/A
Viscosity Number	136	--	cm ³ /g	ISO 307

Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus	1.16E+6 (8000)	754000 (5200)	psi (MPa)	ISO 527-1/1A/1
Tensile Stress (Break)	21000 (145)	13300 (92.0)	psi (MPa)	ISO 527-2/1A/5
Tensile Strain (Break)	2.5	7.7	%	ISO 527-2/1A/5

Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength				ISO 179/1eA
-22°f (-30°c)	3.0 (6.3)	--	ft·lb/in ² (kJ/m ²)	
73°f (23°c)	3.5 (7.3)	4.8 (10)	ft·lb/in ² (kJ/m ²)	
Charpy Unnotched Impact Strength				ISO 179/1eU
-22°f (-30°c)	19 (40)	--	ft·lb/in ² (kJ/m ²)	
73°f (23°c)	20 (43)	31 (65)	ft·lb/in ² (kJ/m ²)	

Thermal	Dry	Conditioned	Unit	Test Method
Deflection Temperature Under Load				
66 Psi (0.45 Mpa), Unannealed	> 482 (> 250)	--	°F (°C)	ISO 75-2/Bf
264 Psi (1.8 Mpa), Unannealed	460 (238)	--	°F (°C)	ISO 75-2/Af

Flammability	Dry	Conditioned	Unit	Test Method
Burning Rate				
0.0787 In (2.00 Mm)	< 3.9 (< 100)	--	in/min (mm/min)	ISO 3795
0.0787 In (2.00 Mm)	< 3.9 (< 100)	--	in/min (mm/min)	FMVSS 302

Additional Information
1.) Not for use in food contact applications
2.) Not for use in medical or pharmaceutical applications

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Injection	Dry (English)	Dry (SI)
Drying Temperature	176 °F	80 °C
Drying Time	3.0 to 4.0 hr	3.0 to 4.0 hr
Suggested Max Moisture	0.04 to 0.10 %	0.04 to 0.10 %
Processing (Melt) Temp	536 to 572 °F	280 to 300 °C
Mold Temperature	140 to 248 °F	60 to 120 °C

Notes

These are typical property values not to be construed as specification limits.